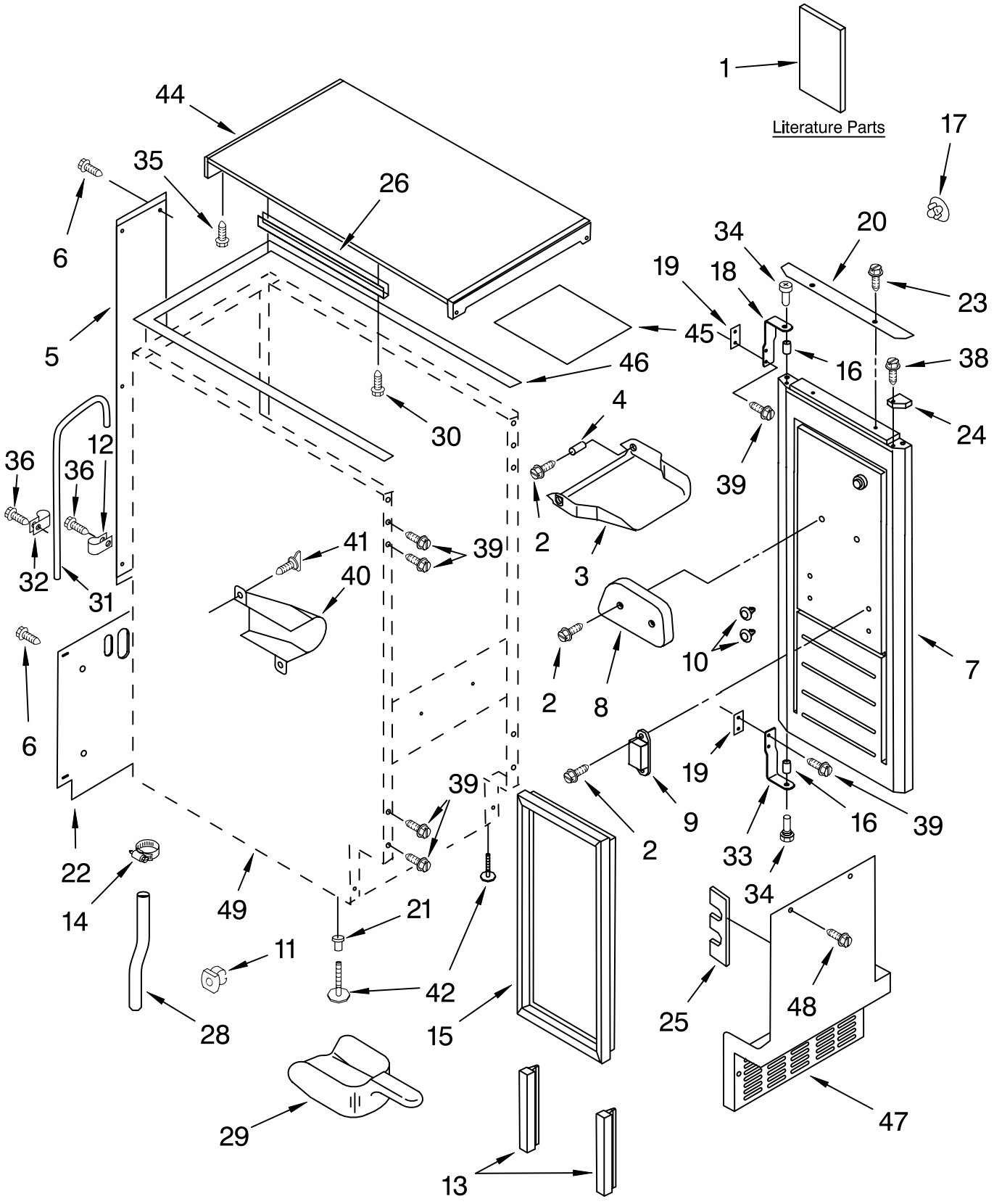
# CABINET LINER AND DOOR PARTS

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

ICE CUBE MAKER




FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

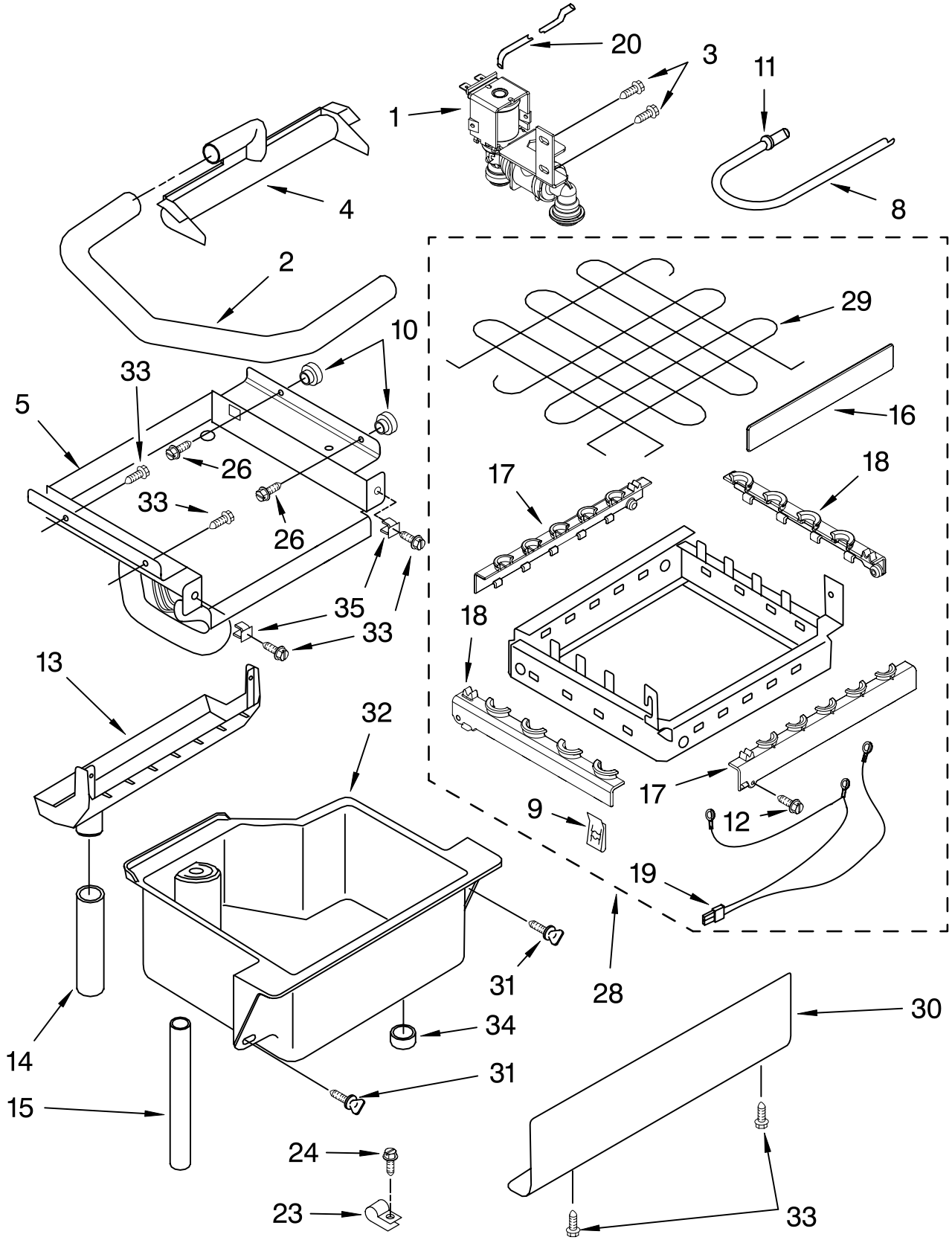
# CABINET LINER AND DOOR PARTS

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

| Illus. No. | Part No. | DESCRIPTION |
|---|---|---|
| 1 | | Literature Parts |
| | 2313786 | Use & Care Guide |
| | 8052029 | Label, 800−Number |
| | 2313728 | Service & Wiring Sheet |
| 2 | 3400886 | Screw 8−18 x 1 1/4 |
| 3 | 2185742 | Bin, Door |
| 4 | 2185678 | Spacer |
| 5 | 2217394 | Cover, Wiring |
| 6 | 489442 | Screw |
| 7 | | Door |
| | 2932804W | White |
| | 2932804B | Black |
| 8 | 2185695 | Cam, Door |
| 9 | 2217393 | Assembly, Magnetic Catch |
| 10 | 941839 | Plug, Hole |
| 11 | 692400 | Nut, Push−In |
| 12 | 489505 | Clamp |
| 13 | 2217367 | Gasket, Bottom |
| 14 | 489503 | Clamp |
| 15 | 2217291 | Gasket, Door |
| 16 | 2185640 | Sleeve, Hinge |
| 17 | 2189000 | Hole Plug, Handle |
| 18 | 2185710 | Hinge, Top |
| 19 | 2185709 | Shim, Hinge |
| 20 | | Handle, Door |
| | 2208493W | White |
| | 2208493B | Black |
| 21 | 3400240 | Nut, Leg Leveler |
| 22 | 2185730 | Assembly, Unit Cover |
| 23 | | Screw |
| | 8281188 | White |
| | 8281186 | Black |
| 24 | | Filler, Endcap Left Side |
| | 2185655W | White |
| | 2185655B | Black |
| | | Right Side |
| | 2185656W | White |
| | 2185656B | Black |
| 25 | 2185756 | Pad, Foam |
| 26 | 2185691 | Channel, Wiring |
| 28 | 2185672 | Tube, Drain (Drain to Pump) |
| 29 | 585158 | Scoop |
| 30 | 3400884 | Screw 8−18 x 5/8 |
| 31 | 2217467 | Tube, Air Vent |
| 32 | 2208367 | Clamp, Tube (3) |
| 33 | 2185711 | Hinge, Bottom |
| 34 | 2185712 | Pin, Hinge |
| 35 | 489048 | Screw, Ground 8−32 x 1/2 |
| 36 | 8281265 | Screw 8−18 x 1/2 |
| 38 | 348689 | Screw 8−18 x 3/4 |
| 39 | 489423 | Screw |
| 40 | 2185927 | Holder, Scoop |
| 41 | 8281228 | Thumbscrew |
| 42 | 3374849 | Leg, Leveler (4) |
| 44 | | Top |
| | 2929700W | White |
| | 2929700B | Black |
| 45 | 2185690 | Shield, Electrical |
| 46 | 2217293 | Gasket, Top Panel |
| 47 | | Grill, Front |
| | 2185571W | White |
| | 2185571B | Black |
| 48 | 489474 | Screw 8−18 x 1 |
| 49 | | Cabinet & Liner (NOT SERVICED) |

# EVAPORATOR, ICE CUTTER GRID AND WATER PARTS

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

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# EVAPORATOR, ICE CUTTER GRID AND WATER PARTS

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

| Illus. No. | Part No. | DESCRIPTION |
|---|---|---|
| 1 | 2313644 | Valve, Complete Water |
| 2 | 2217286 | Tube, Plastic |
| 3 | 488208 | Screw |
| 4 | 2185523 | Dispenser, Water |
| 5 | 2217269 | Evaporator |
| 8 | 2172593 | Tube, Water Fill |
| 9 | 488660 | Nut, Speed |
| 10 | 836667 | Spacer |
| 11 | 2208539 | Fastener, Pushnut |
| 12 | 489443 | Screw |
| 13 | 2185625 | Reservoir, Water Slide |
| 14 | 2185626 | Tube |
| 15 | 2185673 | Hose, Overflow |
| 16 | 2313604 | Guide, Ice Grid |
| 17 | 2313603 | Bracket, Front and Rear |
| 18 | 2313602 | Bracket, Side Left and Right |
| 19 | 2185681 | Harness, Grid |
| 20 | 2313745 | Tube |
| 23 | 2208136 | Clamp |
| 24 | 489442 | Screw |
| 26 | 3400886 | Screw 8−18 x 1 1/4 |
| 28 | 2313637 | Grid Assembly (Complete) |
| 29 | 2174754 | Wire, Grid Cutter |
| 30 | 2185570 | Cover, Grid |
| 31 | 8281228 | Thumbscrew |
| 32 | 8201653 | Reservoir, Water |
| 33 | 3400884 | Screw 8−18 x 5/8 |
| 34 | 2185696 | Cap, Drain |
| 35 | 3400909 | Nut, Push−In |

# PUMP PARTS

**For Models: GI1500PHW9, GI1500PHB9**
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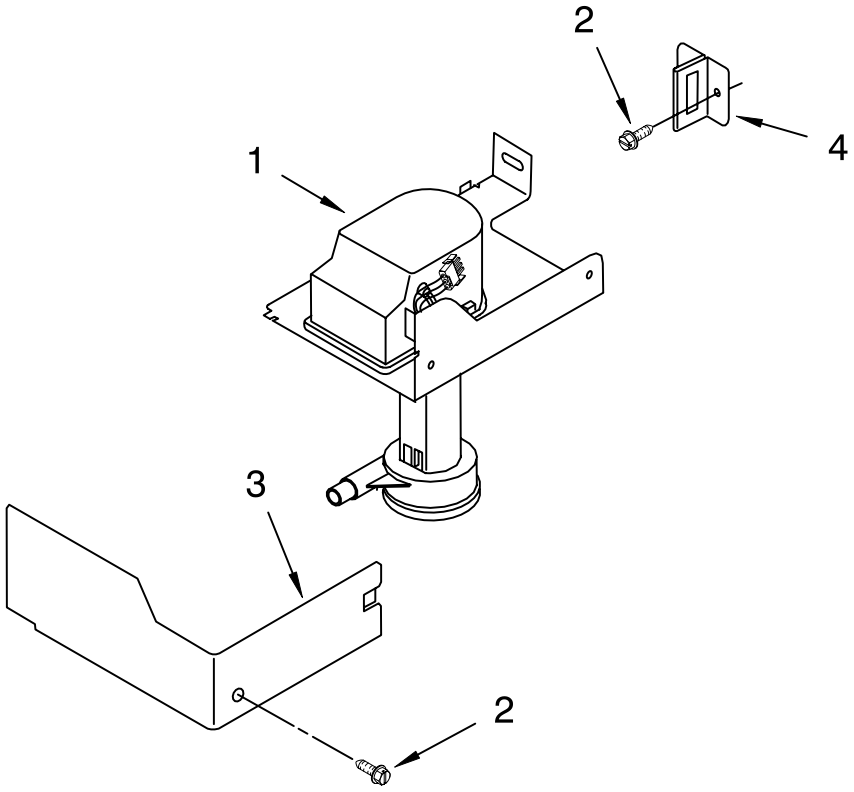


| Illus. No. | Part No. | DESCRIPTION |
|---|---|---|
| 1 | 2217220 | Pump, Water (Complete) |
| 2 | 3400884 | Screw 8−18 x 5/8 |
| 3 | 2185677 | Cover, Pump |
| 4 | 2185585 | Bracket, Connector Assembly |

# CONTROL PANEL PARTS

**For Models: GI1500PHW9, GI1500PHB9**
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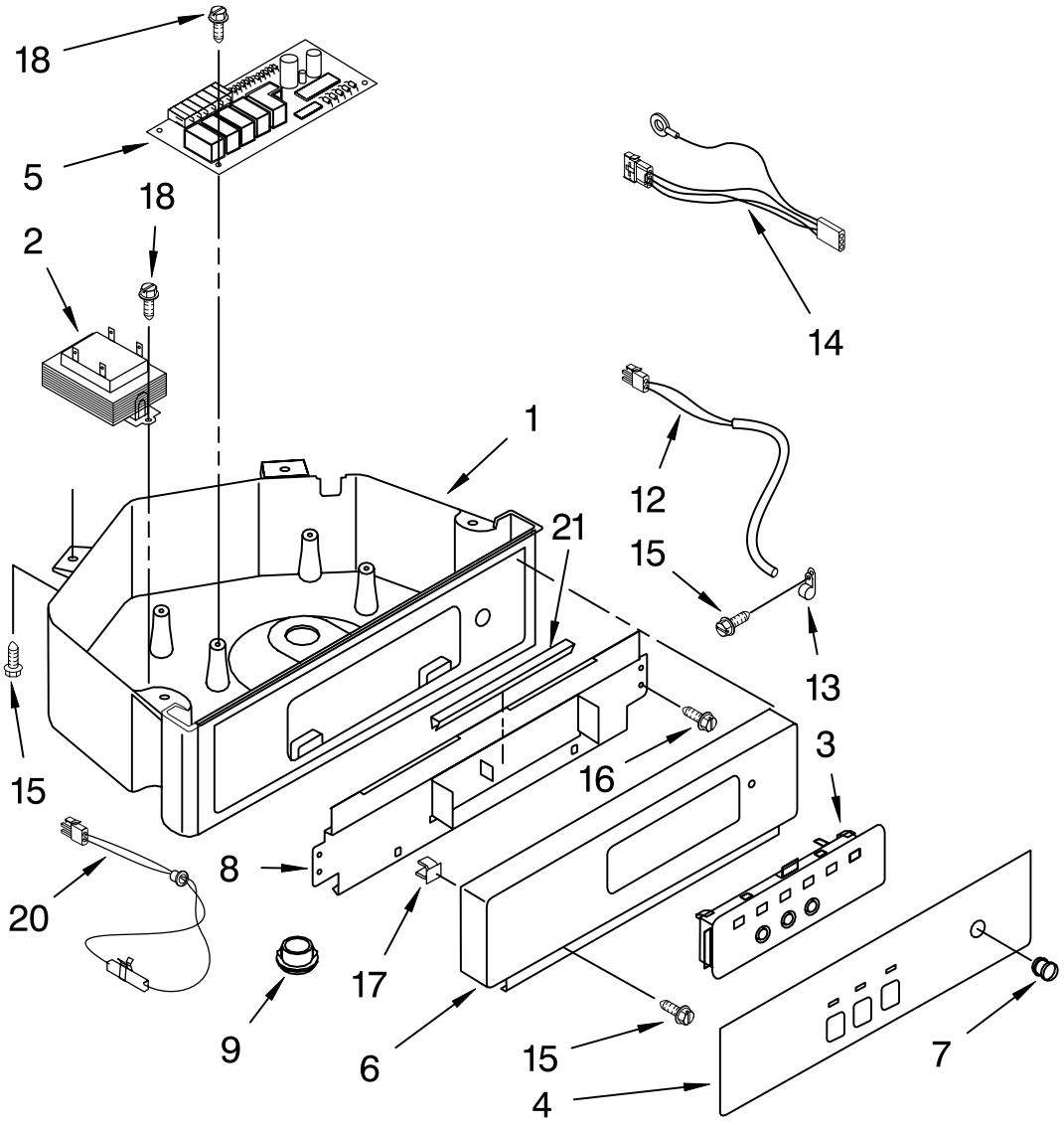
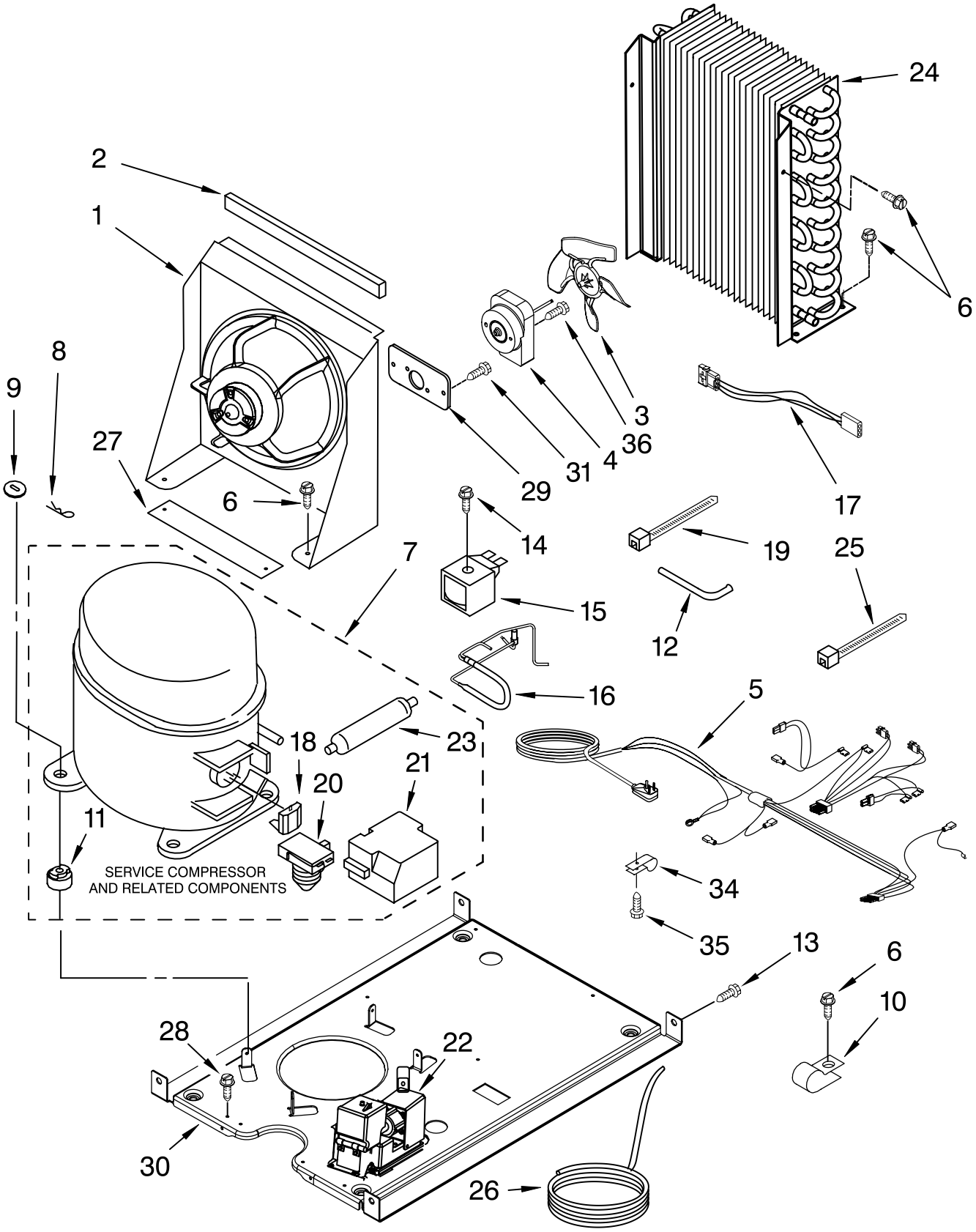



| Illus. No. | Part No. | DESCRIPTION |
|---|---|---|
| 1 | 2185760 | Box, Control |
| 2 | 2185657 | Transformer |
| 3 | 2185592 | Assembly, Switch (ALSO ORDER #4) |
| 4 | | Overlay |
| | 2208316W | White |
| | 2208316B | Black |
| 5 | 2304016 | Control Board |
| 6 | | Touch Pad, Escutcheon |
| | 2185784W | White |
| | 2185784B | Black |
| 7 | 2185694 | Lens, LED |
| 8 | 2185786 | Mounting Bracket, Escutcheon |
| 9 | 2185816 | Plug, Dome |
| 12 | 2313633 | Thermostat, Bin |
| 13 | 2185825 | Clamp |
| 14 | 2187836 | Wiring Harness, Main to Pump |
| 15 | 3400884 | Screw 8−18 x 5/8 |
| 16 | 489423 | Screw |
| 17 | 3400909 | Nut, Push−In |
| 18 | 3400850 | Screw 8−16 x 3/8 |
| 20 | 2313635 | Thermister, Ice Control |
| 21 | 2208543 | Grommet, Edge |

# UNIT PARTS

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

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# UNIT PARTS

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

| Illus. No. | Part No. | DESCRIPTION |
|---|---|---|
| 1 | 2185532 | Bracket, Fan Mtg. |
| 2 | 2185675 | Pad, Foam |
| 3 | 2188935 | Blade, Fan |
| 4 | 2188891 | Motor, Fan |
| 5 | 2313636 | Wiring Harness, Complete Unit (Includes Power Cord) |
| 6 | 304392 | Screw 8−18 x 1/2 |
| 7 | 2208370 | Compressor (Includes Illus. 11,18, 20,21 & 23) |
| 8 | A201435 | Clip, Mounting |
| 9 | A201441 | Shim (4) |
| 10 | 2185960 | Clamp (Power Cord) |
| 11 | | Grommet (4) |
| | 2217318 | Production |
| | 4387558 | Service |
| 12 | 2208415 | Tube, Process |
| 13 | 489423 | Screw |
| 14 | 489472 | Screw |
| 15 | 759112 | Coil, Solenoid |
| 16 | 759113 | Valve, Body |
| 17 | 2187629 | Wiring Harness, Condenser Fan |
| 18 | | Overload |
| | 2217223 | Production |
| | 4387938 | Service (Includes Relay) |
| 19 | 2155774 | Strap |
| 20 | | Relay, Start |
| | 2217224 | Production |
| | 4387938 | Service (Includes Overload) |
| 21 | | Cover, Terminal |
| | 2208371 | Production |
| | 4387731 | Service |
| 22 | 2208534 | Pump, Drain |
| 23 | | Drier |
| | 2319826 | Production |
| | 4387019 | Service |
| 24 | 2313624 | Condenser |
| 25 | 851095 | Wire Tie |
| 26 | 2208432 | Tube, Drainage |
| 27 | 2217397 | Pad, Foam (2) |
| 28 | 488500 | Screw |
| 29 | 2301979 | Plate−Mtg. |
| 30 | 2217388 | Base, Unit |
| 31 | 8281197 | Screw |
| 34 | 2185788 | Clamp |
| 35 | 3400884 | Screw |
| 36 | 8281196 | Screw |

**REFRIGERANT CHARGE**

6.5 OZ. (R134A)

# OPTIONAL PARTS (NOT INCLUDED)

**For Models: GI1500PHW9, GI1500PHB9**
**(White−Pump Model)(Black−Pump Model)**

| Illus. No. | Part No. | DESCRIPTION |
|---|---|---|
| | | Parts Not Illustrated and Optional Parts (Not Included) |
| | 503695 | Sealer, Cork (1/4 Pound) |
| | 797403 | Cement, Insulation (1 Oz.) |
| | 505587 | Sealer, Mastic (1 Qt.) |
| | 212643 | Sealer, Gum (22 Pcs. 3/16" x 7") |
| | 479976 | Kit, Insulation (5 Pcs. 3" x 24" x 48") |
| | 978025 | Valve, Access (1/4") |
| | 978026 | Valve, Access (5/16") |
| | 978027 | Valve, Access (3/8") |
| | 978028 | Valve, Access (1/2") |
| | 978029 | Valve, Access (5/8") |
| | 978030 | Valve, Access (3/4") |